Gunfleet Sands Offshore Wind Farm
Welcome to Gunfleet Sands

Gunfleet Sands Offshore Wind Farm has been fully operational since 2010 and comprises 50 turbines with a combined total capacity of over 173 MW.

Ørsted is the largest offshore wind developer in both the world and the UK. Since 2004 we have been developing, constructing and operating offshore wind farms in the UK – our biggest market. Our 12 operational offshore wind farms are powering 4.4 million homes and with another one in construction this number will rise to 5.6 million homes by 2022.

In addition to our offshore wind farms, we construct battery-storage projects, innovative waste and recycling technology and provide smart energy products to our commercial and industrial customers. We currently employ 1,000 people in the UK and by the end of 2021, we will have invested over £13 billion building offshore wind farms in the UK.

We are committed for the long-term, both to leading the green transformation, and to investing in the communities where we operate.
**Where is Gunfleet Sands?**

The Gunfleet Sands Offshore Wind Farm is located approximately 7 km (4.3 miles) south-east of Clacton-on-Sea, Essex. The project consists of three phases: Gunfleet Sands 1, with 30 3.6 MW turbines; Gunfleet Sands 2, with 18 3.6 MW turbines; and Gunfleet Sands 3 Demonstration Project which consists of 2 6 MW turbines.
Ownership

The Gunfleet Sands 1 and 2 project is owned Ørsted (50.1%), JERA (24.95%) and DBJ (24.95%). Gunfleet Sands 3 Demonstration Project is owned 100% by Ørsted.

How big is it?

The area covered by Gunfleet Sands 1 and 2 is $17.5 \text{ km}^2$.

This is equal to 2,600 Colchester Community Stadium pitches, home of Colchester United F.C.
We have successfully reinforced the seabed at 20 turbine locations and the offshore substation to ensure we maximise the lifespan of the wind farm. When we acquired Gunfleet Sands it had consent to build 30 turbines. We applied for a further 18 in order to construct a larger project, taking it from 108 MW to over 173 MW. This was more efficient, reducing the cost per MWh.

What challenges did we encounter?

This based on an average household electricity consumption of 3,861 MWh and five-year average load factor for offshore wind of 39.47% (BEIS, 2019; DUKES, 2020).

How much clean electricity does it produce?

Gunfleet Sands 1 and 2 have a total capacity of over 184 MW. This means the project provides enough power for over 160,000 UK homes.

How do we maintain the turbines?

Gunfleet Sands Offshore Wind Farm is operated and maintained solely by Ørsted from the town of Brightlingsea, only 35 minutes away by vessel.

What has been the impact on the local economy?

Up to 1,800 people worked on the Project during the construction phase. Ørsted currently employs 21 people to oversee Operations and Maintenance. Ørsted have built up a very good relationship within the local community by recruiting staff locally and supporting local community needs through sponsorship.

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<table>
<thead>
<tr>
<th>Date</th>
<th>Event</th>
<th>Details</th>
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</thead>
<tbody>
<tr>
<td>April 2001 &amp; December 2003</td>
<td>Gunfleet Sands 1 and 2 was awarded a lease by the Crown Estate to develop a wind farm at the Gunfleet Sands site under rounds 1 and 2 of leasing</td>
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<td>March 2004 &amp; February 2008</td>
<td>Gunfleet Sands 1 and 2 received consents</td>
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<td>June 2010</td>
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<td>Gunfleet Sands 1 and 2 officially inaugurated</td>
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<tr>
<td>April 2012</td>
<td>Consent awarded for Gunfleet Sands 3 Demonstration Project</td>
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<tr>
<td>May 2012 &amp; April 2013</td>
<td>Onshore and offshore construction of Gunfleet Sands 3 Demonstration Project commenced</td>
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<tr>
<td>September 2013</td>
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<td>Inauguration of Gunfleet Sands 3 Demonstration Project</td>
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What makes this project special?

In 2013, a demonstration project was completed at Gunfleet Sands to test two Siemens Gamesa 6 MW turbines. At the time these were the biggest offshore wind turbines in the world. They were subsequently deployed at Westermost Rough offshore wind farm, inaugurated in July 2015, and numerous other wind farms.

Gunfleet Sands 3 Demonstration Project was the first time Siemens Gamesa 6 MW turbines were deployed anywhere in the world. Ørsted’s commitment to pushing technological innovation paved the way for the next generation of wind turbines to provide cost-competitive clean green electricity for the UK.

Andy Greenleaf, Head of Gunfleet Sands Operations

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